

ABSTRACT OF THE DISCLOSURE

In a toner seal member which is to be kept in contact with a rotating member to seal a toner, the toner seal member has a nonwoven-fabric sheet on a support layer formed of an elastic member, and the
5 nonwoven-fabric sheet has a fiber diameter of from 2 μm to 10 μm . This toner seal member can prevent fine toner from leaking via a photosensitive drum surface and also prevent toner coarse powder from adhering to
10 the photosensitive drum surface, and has sufficient toner sealing properties without damaging functions of the photosensitive drum and performances concerned with image formation.